

Work Order ID 110440

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Item ID: D206-642-211 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Skidtube LH, High Gear 2.5? Bolt Spacing On Aft Saddle

Start Date: 12/19/13 Start Qty: 1.00 *1* Cust Item ID:

Required Date: 1/02/14 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-12-15 Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

100 DOCUMENT CONTROL 0.00 DAS 6 14-1-29 MLJ 14-01-17

100

DC Memo 0.00

Document Control Photocopy bluefile & type labels per PPP206-642-211 CHG007

110 Pick Kit 0.00

110

Packaging Memo 0.00

Packaging

DAS 6 14-2-12 1x

DAS 33 14-01-17

120 QC4- 100% Inspect kits for completeness 0.00

120

QC Memo 0.00

Quality Control

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Item ID: D206-642-211

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH, High Gear 2.5? Bolt Spacing On Aft Saddle

Start Date: 12/19/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 1/02/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

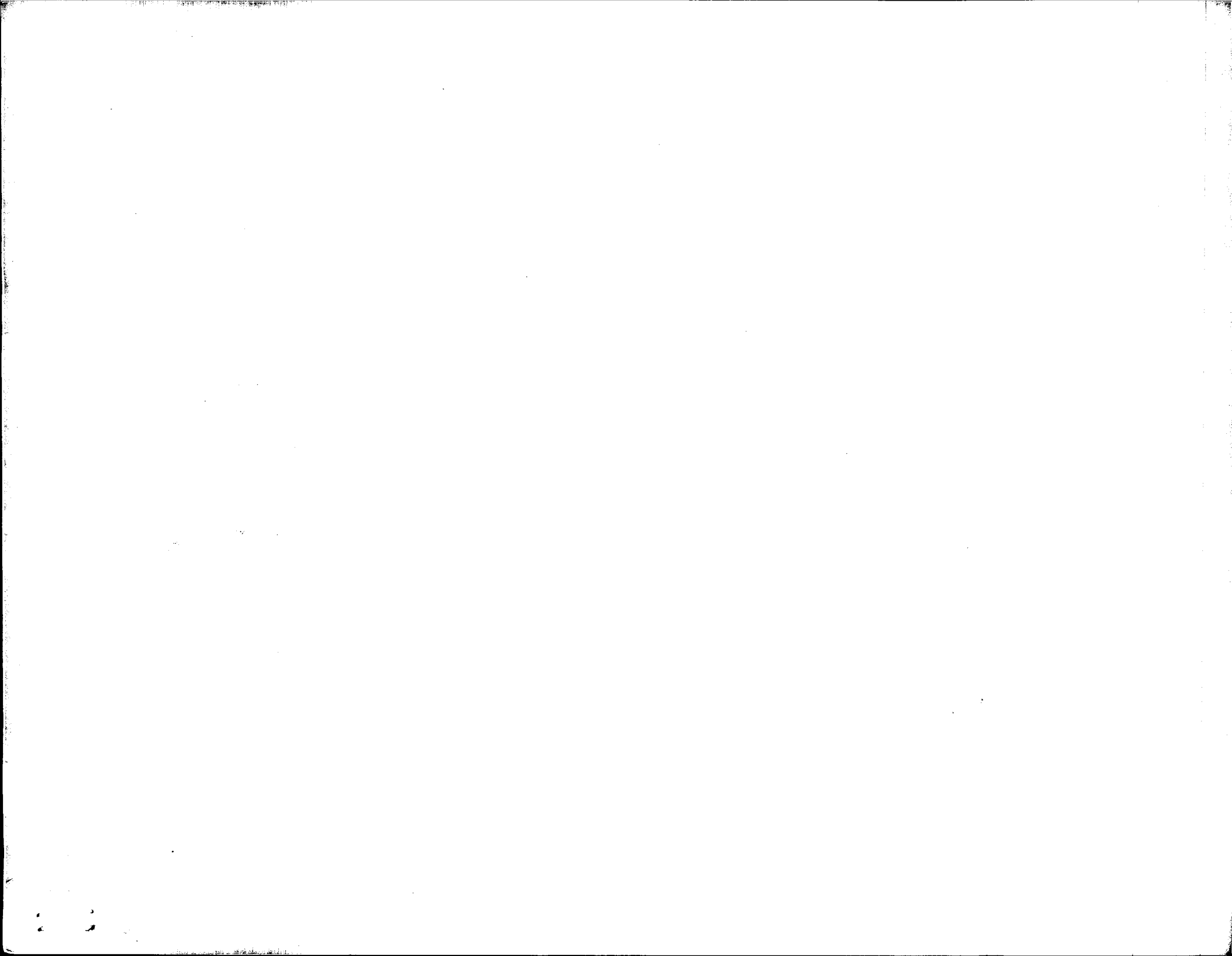
Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	DAS 6 2-89
130	Packaging	0.00				1	\$	14-02-12		
130										
Packaging	Memo	0.00								
Packaging	Identify and pack for shipping as per PPP D206-642-211 Location: <u>FG 081</u>									
140	QC21- Final Inspection - Work Order Release	0.00								
140										
QC	Memo	0.00								
Quality Control										

① 14-02-12



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Work Order ID: 110440

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Parent Item: D206-642-211

D206-642-211

Parent Item Name: Skidtube LH, High Gear 2.5? Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J04.08.06 Revised Step 4 per
CHG003KJ/JLMJ04.08.06
07-12-04 ECN 1080p DD verified by: IPP rev L 10.02.02 per
IIN rev M EC verified by: JLM IPP REV:M 11.11.17 PER IIN
REVO DD VERF;EC IPP Rev:N 12.11.21 ECN12-679 DD
verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-241		Manufactured	No			110	Each	2.0000	1	1			
D206-642-241									**	110439			
Replacement Skidtube, High Gear(Fits LH or RH)	DAS 6 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				2					
				101553				1					
				98943				1					
D206-651-041		Manufactured	No			110	Each	11.0000	1	1		DAS 33 9-89	
D206-651-041									**				
206A/B GHW				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
	DAS 6 9-89			FG125				2					
				79558				2					
				PKG012				9					
				101825				2					
				107405				2					
				107700				1					
				108913				4					
D2665-1		Manufactured	No			110	Each	7.0000	2	2		DAS 33 9-89	
D2665-1									**			14-01-17	
Saddle, LH Fwd Aft Out	DAS 6 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST434				7					
				99064				7					
										99064			

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Parent Item: D206-642-211

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Parent Item Name: Skidtube LH, High Gear 2.5? Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2666-1 Manufactured No

110 Each 9.0000

D2666-1

Saddle, LH, Fwd, Aft, In

**

17110282

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST432
109550
ST435
104333
93347

4
4
5
4
1

17104333

DAS
31
9-89

AN3-41A Purchased No

110 Each 1,335.000

AN3-41A

Bolt

**

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG
122416
ST512
123355

20
20
1315
1315

123355

DAS
31
9-89

D2652 Manufactured No

110 Each 703.0000

D2652

Bushing

**

DAS
33
9-89

14-01-17

DAS
6
9-89

Location

Loc Qty

Loc Code

FG
31985
ST014
102204
103022
103642
103643

44
44
659
59
198
201
201

103642

DAS
31
9-89

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Parent Item: D206-642-211

D206-642-211

Parent Item Name: Skidtube LH, High Gear 2.5? Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

5,505.000

8

8

MS21042L3

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST506

969

123900

969

ST509

4000

M127304

1000

M127410

3000

ST510a

536

M126333

536

**

127831

DAS
33
9-89

NAS1149D0363J

Purchased

No

110

Each

2,781.000

8

8

NAS1149D0363J

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

206

124392

206

ST510a

2575

m126319

2575

**

126319

DAS
33
9-89

AN5-7A

Purchased

No

110

Each

4,517.000

4

4

AN5-7A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

ST516

200

m126105

200

ST518

4317

M119017

2300

M123355

1747

M123532

20

m125750

50

m126010

200

**

123355

DAS
33
9-89

14-01-17

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Parent Item: D206-642-211

D206-642-211

Parent Item Name: Skidtube LH, High Gear 2.5? Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

AN5-11A Purchased No 110 Each 507.0000 4

AN5-11A

BOLT

**

DAS
33
9-89

Location	Loc Qty	Loc Code
ST362	207	
123533	207	
st503	300	
125388	100	
M126105	200	

123533

DAS
31
8-89

NAS1149D0563J Purchased No 110 Each 947.0000 8

NAS1149D0563.J

Washer

**

DAS
33
9-89

Location	Loc Qty	Loc Code
GA	273	
m125807	273	
ST510a	674	
m126319	674	

126319

DAS
31
8-89

AN4-6A Purchased No 110 Each 1,107.000 12 12

AN4-6A

BOLT

**

DAS
33
9-89

Location	Loc Qty	Loc Code
ST355	250	
M127410	250	
ST514	857	
M126317	857	

126317

DAS
31
8-89

NAS1149D0463J Purchased No 110 Each 484.0000 24 24

NAS1149D0463.J

WASHER

**

DAS
33
9-89

Location	Loc Qty	Loc Code
ST510a	484	
M127693	484	

127693

DAS
31
8-89

14-01-17

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Work Order ID: 110440

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Parent Item: D206-642-211

D206-642-211

Parent Item Name: Skidtube LH, High Gear 2.5? Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

3,706.000

12

12

DAS

MS21042L4

Locknut

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

82

m126333

82

ST509

2000

m127255

2000

ST518

1624

m127376

1624

**

DAS

33

9-89

AN6-44A

Purchased

No

110

Each

236.0000

2

2

DAS

AN6-44A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

ST505

236

123265

236

**

DAS

33

9-89

MS21042L6

Purchased

No

110

Each

204.0000

2

2

DAS

MS21042L6

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST314

204

m127304

204

**

DAS

33

9-89

NAS1149D0663J

Purchased

No

110

Each

1,354.000

4

4

DAS

NAS1149D0663J

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

ST294

655

122452

8

M126284

647

ST510a

699

M126334

699

**

DAS

33

9-89

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Parent Item: D206-642-211

D206-642-211

Parent Item Name: Skidtube LH, High Gear 2.5? Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

AN4C5A Purchased No

110 Each 131.0000 1

DAS
33
9-89

AN4C5A

Bolt DAS
6
9-89

Location

Loc Qty

Loc Code

ST355 131
122599 47
123265 34
M127410 50

123265

DAS
31
9-89

NAS1149C0463R Purchased No

110 Each 520.0000 1

DAS
33
9-89

NAS1149C0463R

Washer
DAS
6
9-89

Location

Loc Qty

Loc Code

FP001 22
119097 22
ST292 498
123248 1
123355 197
m127306 300

123355

DAS
31
9-89

D3413-1 Manufactured No

110 Each 3.0000 1

DAS
33
9-89

D3413-1

O-Ring

106048

14-01-17

Location

Loc Qty

Loc Code

ST464 3
107217 1
98167 2

DAS
6
9-89

DAS
31
9-89

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Work Order ID: 110440

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Parent Item: D206-642-211

D206-642-211

Parent Item Name: Skidtube LH, High Gear 2.5? Bolt Spacing On Aft Saddle

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

110

Each

439.0000

10 10

D2712

Set Screw

**

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	50
29962	50
ST017	389
101775	245
107365	42
108882	102

108882

DAS
31
9-89

D2884

Manufactured No

110

Each

16.0000

2 2

D2884

Saddle Spacer

**

110061

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	10
29453	10
ST020	6
104945	6

2

DAS
31
9-89

D2885

Manufactured No

110

Each

27.0000

2 2

D2885

Saddle Spacer

**

DAS
33
9-89

14-01-17

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	10
29199	10
ST020	17
108093	17

108093

DAS
31
9-89

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